

Sample 1
Sample 2
Sample 3
Sample 4
Sample 5

FIG. 1

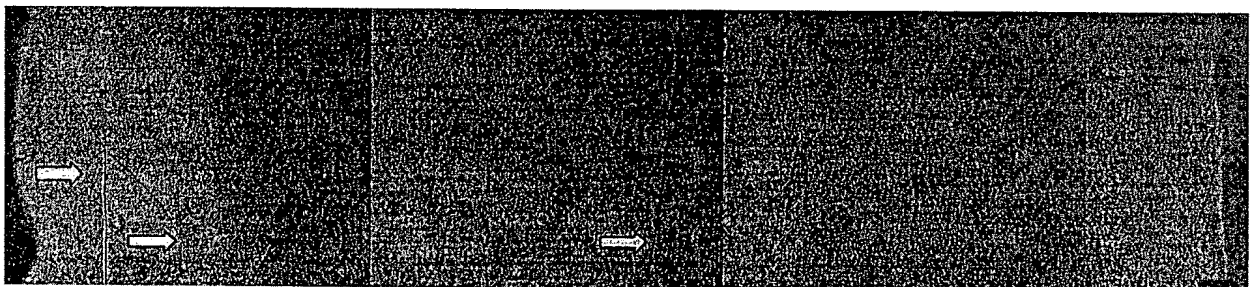


FIG. 2

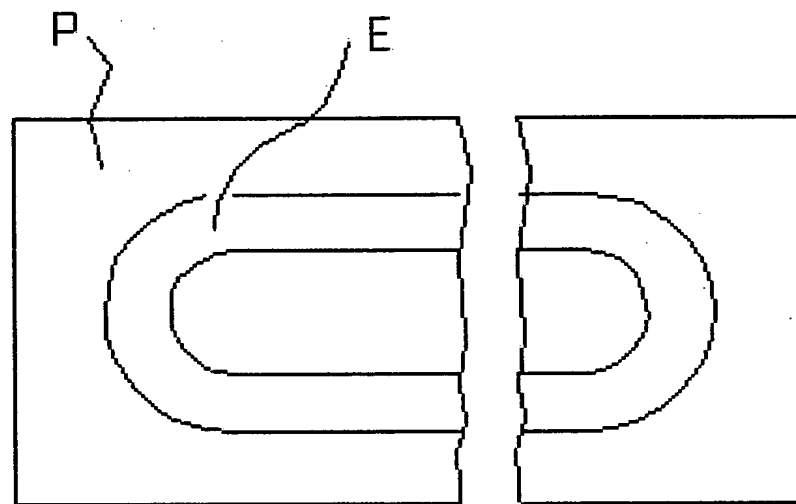
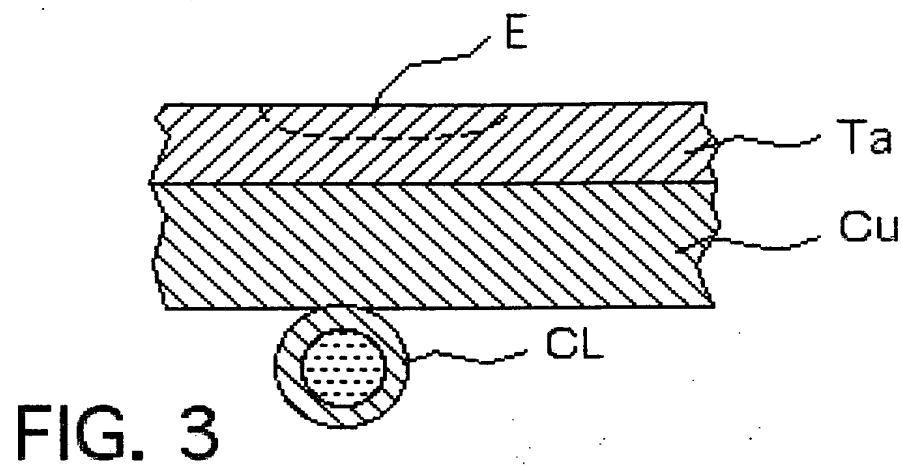
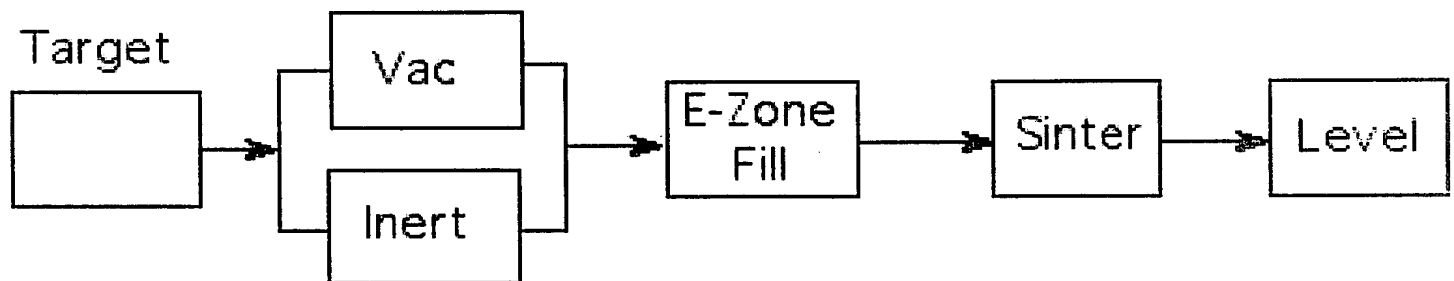


FIG. 4



- (a) Powder Jets and Laser or EB Raster Scan
(b) Powder Deposits and Laser or EB Raster Scan

FIG. 5

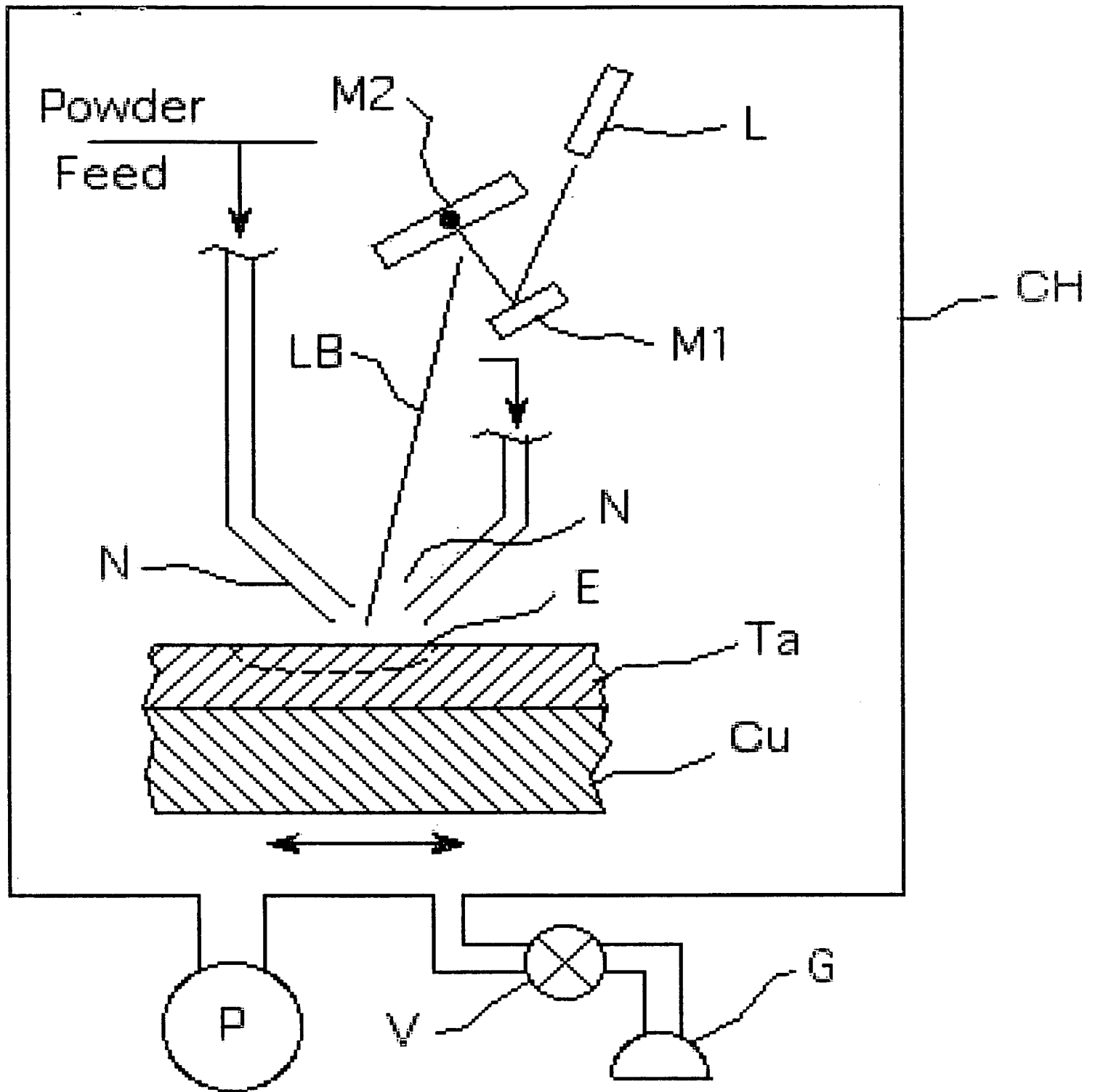


FIG. 6